

Transfer Instructions for:  
**FOREVER Solvent-Dark 133 (Subli-Stop)**  
 for DARK GARMENTS (100% POLYESTER)



**PRINT SETTINGS:**

- **Only for use** in Solvent-Printers, UV-Printers, Offset-Printers and Flexo Printers with Solvent, Solvent Light, Mild Solvent or Eco-Solvent inks and UV-hardening inks or UV-hardening Flexo Colors.
- **Maximum Printer Heating:** 35°C (95°F)
- **Print direction:** Unidirectional
- **Suggested Profiles** for ROLAND VersaCAMM SP-Serie = SP-M: Matte PET, High Quality (720 x 1440)  
 ROLAND VersaCAMM VP-Serie = FOREVER Profile



**TRANSFER SETTINGS:**

FULL-COLORED  
 ONE SIDE COLORED

	AUTOMATIC HEAT PRESS	MANUAL HEAT PRESS
PRESSURE	5 bar (70 PSI)	maximum
TEMPERATURE	160°C (300°F)	160°C (300°F)
TIME	40 Sekunden	40 Sekunden
PRESSURE	5 bar (70 PSI)	maximum
TEMPERATURE	140-150°C (284-302°F)	140-150°C (284-302°F)
TIME	30 Seconds	30 Seconds



**TRANSFER APPLICATION:**

- **Print** the design.
- **Cut** the outlines.
- **Weed** the unprinted areas of the application tape
- **Place** the **Application Tape Solvent** on the printed areas, rub under pressure and mirror on it.
- **Remove** the backing paper from **FOREVER Solvent-Dark 133 (Subli-Stop)**.
- **Place** the **Application Tape Solvent** with the printed areas on the garment.
- **Press** according to the above recommended parameters.



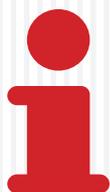
**WASHING:**

- **Up to 40°C (cold wash cycle).**



**IRONING:**

- When ironing cover the print with baking paper.



Before starting a **mass production**, we recommend to make **transfer and washing test** with **all materials**.

**Important advice for double-sided printing on textiles:**

T-Shirts for a **double-sided print** (frontside & backside), has to be put over the lower heat plate. In this case only one side will be treated with heat and you avoid that the applied design from the other side will be pressed out again.