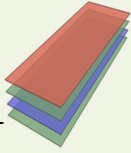


PRODUCT DATA SHEET

Heavy Duty Bonding Tape 6918, 6919, 9885 Double-sided polyester fabric tape

1. Product construction Name		Colour	Thickness μm
• Liner	Silicone paper / PP	White / Red	70 730 <hr/> 800
• Adhesive MS side	Synthetic rubber	Transparent	
• Carrier	Polyester fabric	Transparent	
• Adhesive LS side	Synthetic rubber	Transparent	
Total thickness			800

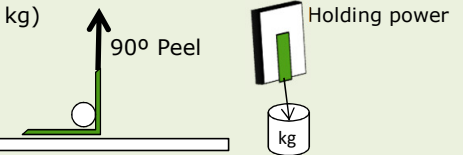


2. Product advantages
<ul style="list-style-type: none"> • Excellent internal strength with a good tack • Extremely high ultimate adhesion to various substrates • Extreme holding power • The polyester fabric provides strength and makes the product handtearable

3. Main applications
<ul style="list-style-type: none"> • Very well suited for high load bearing applications • Easy and immediate mounting of all kind of objects (e.g. nameplates, hooks, alarmsystems) • Smooth and rough surfaces

4. Features	5. Suitability on		
Initial adhesion/tack	•••	Foam	••
Final adhesion	•••	Rubber	•••
Dimensional stability	•••	Fabric	•••
Adhesion on even surfaces	•••	Glass/Ceramics	•••
Adhesion on rough surfaces	•••	Wood	•••
Ageing resistance	••	High energy plastics: PVC, PC, ABS, ...	•••
Weathering resistance	••	Low energy plastics: PE, PP, ...	•••
Chemical resistance	•	Metal	•••
Resistance to plasticizers	•	Paper/Cardboard	•••
••• very good •• good • limited			

6. Technical data	
90° Peel adhesion on SS at RT [N/25mm]	: MS Side > 40 / LS Side > 55
Shear resistance at 23°C / 50% RH [hours]	: > 168 (with 3 kg)
Tensile strength [N/25mm]	: 80
Application temperature [°C]	: +15 to +30
Temperature range [°C]	: -10 to +75
Dimensions	: upon request



6. CONDITIONS :
Store in a cool dry place away from sunlight and direct heat sources.
As far as the storage conditions are respected, the product is guaranteed 12 months.

7. DISCLAIMER :
All statements, technical information and product recommendations are based on tests in our laboratories we believe to be reliable. In all cases the user should however determine the suitability of the product for his intended use and user assumes all risk and liability whatsoever in connection therewith. Neither seller or manufacturer shall be liable for any loss or damage - direct, incidental or consequential - arising from the use of the product. Details of test methods are available on request.

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