

Transfer Instructions for:
FOREVER Solvent-Transparent 151
 for DARK GARMENTS (100% POLYESTER)



PRINT SETTINGS:

- **Only for use** in Solvent-Printers and Offset-Printers with Solvent, Solvent Light, Mild Solvent and Eco-Solvent Inks!
- **Image Mode:** Mirror image
- **Maximum Printer Heating:** 35°C (95°F)
- **Print direction:** Unidirectional
- **Suggested Profiles** for ROLAND VersaCAMM SP-Serie = SP-M: Matte PET, High Quality (720 x 1440)
 ROLAND VersaCAMM VP-Serie = FOREVER Profile



TRANSFER SETTINGS:

WITHOUT FLEECE

WITH FLEECE

	AUTOMATIC HEAT PRESS	MANUAL HEAT PRESS
PRESSURE	5 bar (70 PSI)	maximum
TEMPERATURE	200°C (390°F)	200°C (390°F)
TIME	15 Sekunden	20 Sekunden
PRESSURE	5 bar (70 PSI)	maximum
TEMPERATURE	200°C (390°F)	200°C (390°F)
TIME	30 Seconds	40 Seconds



TRANSFER APPLICATION:

WITHOUT FLEECE

- **Place** the textile on the lower plate.
- **Place** FOREVER Solvent-Transparent 151 with the printed side showing down onto the shirt.
- **Press** for 15 respectively 20 seconds.
- **Peel** off the transfer paper. (Do not in any event take the shirt off the press!).
- **For** a softer touch stretch the garment into the width.

WITH FLEECE

- **Place** the textile on the lower plate.
- **Place** FOREVER Solvent-transparent 151 with the printed side showing down onto the t-shirt and cover it completely with fleece.
- **Press** for 30 respectively 40 seconds.
- **Peel** of the transfer paper. (Do not in any event take the t-shirt off the press!).
- **For** a softer touch stretch the garment into the width.

HINT: Please use fleece to avoid yellowing of the garment when printing.
 It's included in all FOREVER Solvent-Transparent boxes.



WASHING:

- Up to 40°C (warm wash cycle).



IRONING:

- When ironing cover the print with baking paper.



Before starting a **mass production**, we recommend to make **transfer and washing test** with **all materials**.

Important advice for double-sided printing on textiles:

T-Shirts for a **double-sided print** (frontside & backside), has to be put over the lower heat plate. In this case only one side will be treated with heat and you avoid that the applied design from the other side will be pressed out again.