

Transfer Instructions for:  
**FOREVER Multi-Trans**  
 for HARD SURFACES



**PRINT SETTINGS:**

- **Paper Mode:** Heavy Paper or similar
- **Feeding:** Bypass (manual feeding)
- **Image Mode:** Mirror image



**TRANSFER SETTINGS:**

SURFACE	AUTOMATIC HEAT PRESS	PREHEATING	OPENING AT	PEELING	FIXING
ALUMINIUM	4-5 bar (55-70PSI)		120°C (250°F)	Warm or cold	60 Sec.
ADHESIVE FILM	4-5 bar (55-70PSI)		130°C (265°F)	Let cool down for 5-10 sec.	
CHROMOLUX BINDER	3-4 bar (40-60PSI)	10 Seconds	100-110°C (210-230°F)	Warm or cold	
CERAMIC TILE	4-5 bar (55-70PSI)		130°C (265°F)	Warm or cold	60 Sec.
WOOD	3 bar (40PSI)	20 Seconds	100°C (210°F)	Immediately	60 Sec.
MAGNETIC VINYL	4-5 bar (55-70PSI)		110-120°C (230-250°F)	Warm or cold	60 Sec.
ACRYL GLASS	4-5 bar (55-70PSI)		100-105°C (210-220°F)	Let cool down for 5-10 sec.	
MIRROR	4-5 bar (55-70PSI)		145°C (265°F)	Warm or cold	
MOUSE PAD	4-5 bar (55-70PSI)		110°C (230°F)	Warm or cold	



**TRANSFER APPLICATION:**

- **Set** the temperature of the transfer press to 200°C (390°F).
- **Place** the substrate on the lower plate.
- **Place FOREVER Multi-Trans** copy on the substrate and cover both with the Silicone Pad Universal.
- **Place** the sensor of the digital thermometer between the copy and the substrate.  
 (Relevant is the temperature on the surface of the substrate which is shown through the digital thermometer. The printing time depends on the size (mass) of the substrate.)
- **Open** the transfer press when the above mentioned temperature is achieved and peel off the transfer paper as indicated above.



Before starting a **mass production**, we recommend to make **transfer and washing test** with **all materials**.

**Important advice for double-sided printing on textiles:**

T-Shirts for a **double-sided print** (frontside & backside), has to be put over the lower heat plate. In this case only one side will be treated with heat and you avoid that the applied design from the other side will be pressed out again.