



Transfer Instructions for:
FOREVER Laser Dark (No-Cut)
 for BLACK AND DARK COLORED TEXTILES

-  **PRINT SETTINGS:** (Only for OKI Printers working with White Toner)
- **Paper and Print Settings:** Ultra Heavy 2, Multi Purpose-Tray
 - **White-Toner Darkness:** (Calibration in the Printer Menu): -3
 - **Image Mode:** Mirror Image, CMYK Mode (not RGB), Color Print, White On

 **TRANSFER SETTINGS:**


| | AUTOMATIC HEAT PRESS | MANUAL HEAT PRESS |
|-------------|------------------------------|------------------------------|
| PRESSURE | variable | variable |
| TEMPERATURE | 180-200°C (356-392°F) | 180-200°C (356-392°F) |
| TIME | 30 Seconds | 30 Seconds |

-  **TRANSFER APPLICATION:**
- **Print** your design in mirror image mode onto the **A-Paper**.
 - **Place** the B-Paper on top of the lower plate and place the A-Paper on the top of the B-Paper.
 - **Press** all together at 200°C (392°F) for **60 sec. for A4 and 75 sec. for A3** with 3-4 bar pressure.
 - **Open** the press, turn the papers around immediately, so that now the **A-Paper is at the bottom**. Rub strongly with a piece of textile over the transfer to guarantee a flat position. **Leave the papers on the lower plate** while you separate them. Separate the B-paper from the A-Paper while still hot in one slowly, fluent move.
 - **Cut** around the design to avoid a coating frame.
 - **Place** the textile or another substrate on the lower plate of the heat press.
 - **Fix** the transfer with heat-resistant tape, to prevent an unintended hot peel, while you open the press.
 - **Press** the transfer. (Settings in the chart) below.
 - **Remove** the backing paper after it is absolutely cold.
 - **For** an matt screen printed look, **press** the garment with a sheet of Matt Finish Economy for 5 seconds.

DECORATING WITH HOT STAMPING FOILS (Hot Stamping Foils)

- **Place** the **Hot Stamping Foil** on your image and cover it with 5 sheets of normal paper.
- **Press** it by 200°C (392°F) for 30-45 seconds with high pressure.
- **Peel** off the Hot Stamping Foil when **completely cold**.
- **Press** the T-Shirt again with Matt Finish Economy for 5 seconds!
- **Rub** strongly with a piece of textile to remove unnecessary areas of the **hot stamping foils**.

-  **WASHING:**
- **Up to 40°C** (warm wash cycle).

-  **IRONING:**
- When ironing cover the print with baking paper.

| MATERIAL | °C | °F | DRUCK | ZEIT | WASCHEN |
|------------------|-----------|-----------|---------|---------|------------|
| Cotton | 180-200°C | 356-392°F | 3-4 Bar | 30 Sek. | Up to 40°C |
| Polyester | 130°C | 266°F | 3-4 Bar | 40 Sek. | Up to 40°C |
| Leather | 120°C | 248°F | 1-2 Bar | 30 Sek. | --- |
| Nylon | 150°C | 302°F | 2-3 Bar | 30 Sek. | Up to 30°C |
| Carton | 100°C | 212°F | 1-2 Bar | 20 Sek. | --- |



Before starting a **mass production**, we recommend to make **transfer and washing test** with **all materials**.

Important advice for double-sided printing on textiles:

T-Shirts for a **double-sided print** (frontside & backside), has to be put over the lower heat plate. In this case only one side will be treated with heat and you avoid that the applied design from the other side will be pressed out again.