

Transfer Instructions for printing: **FOREVER Multi-Trans** for MUGS



PRINT SETTINGS: WHITE TONER

ONLY for OKI Printers working with White Toner

- **Paper & Print:** Transparency, Multi-Purpose Tray
- **White Toner Darkness** (Calibration in the Printer Menu): +3
- **Image Mode:** Mirror Image, Color Print, White: ON

PRINT SETTINGS: CMYK

ONLY for light colored mugs

- **Paper & Print:** Transparency (Film/Foil)



TRANSFER SETTINGS:

| MUG | FOREVER MUG HEAT PRESS |
|--------------------|--|
| WHITE & COLOR MUGS | 140°C (284°F), 180 sec. HIGH Pressure |



APPLICATION SETTINGS: FOREVER MUG PRESS

- **Pre-heat** your Mug Press before use.
- **Position & Fix** the printed image to the mug using Heat Resistant Tape.
- **Cover** the transfer with the **FOREVER Mug Press Silicone Pad**.
- **Place** the mug in the press.
- **Press** by using the settings above.
- **Cool** the mug down by dipping into **cold water**. Make sure the transfer media is soft before peeling.
 ATTENTION: At this point, the mug is very HOT. Take precautions when moving the mug.
- **Clean** any excess particles with **Isopropanol** (if necessary).



TIPS & TRICKS:

- You can shorten the **cooling process** by placing the mug in a bowl of **cold water**.
- The **light marks** that may appear after the application process, can be easily removed with **Isopropanol**.
- Using the **Mug Press Silicone Pad** helps distribute the heat evenly around the whole mug & transfer.