

Transfer Instructions for:  
**FOREVER Ink-Jet Dark**  
 for DARK GARMENTS



**PRINT SETTINGS:**

- **Only** suitable for Ink-Jet Printers!
- **Feeding:** Manuell
- **Image Mode:** No mirror image



**TRANSFER SETTINGS:**

	<b>AUTOMATIC HEAT PRESS</b>	<b>MANUAL HEAT PRESS</b>
PRESSURE	<b>5 bar (70 PSI)</b>	<b>High/Maximum</b>
TEMPERATURE	<b>180-200°C (390°F)</b>	<b>180-200°C (390°F)</b>
TIME	<b>5 + 20-30 Seconds</b>	<b>5 + 30-40 Seconds</b>



**TRANSFER APPLICATION:**

- **Print** the image.
- **Cut** the outlines.
- **Place** the *application tape Solvent* on the printed areas, rub under pressure with a squeegee on it
- **Weed** the unprinted areas off the application tape.
- **Remove** the backing paper from FOREVER Ink-Jet Dark.
- **Place** the *application tape Solvent* with the printed areas on the garment.
- **Press** for **3-5 seconds**.
- **Remove** the application tape immediately.
- **Cover** the image with **Glossy Finish** or **Matt Finish Economy** and press again for **30 seconds**.



**WASHING:**

- **Up to 40°C (cold wash cycle).** Turn the textile inside out. Do not use bleach. Do not tumble dry.



**IRONING:**

- When Ironing cover the print with baking paper



Before starting a **mass production**, we recommend to make **transfer and washing test** with **all materials**.

**Important advice for double-sided printing on textiles:**

T-Shirts for a **double-sided print** (frontside & backside), has to be put over the lower heat plate. In this case only one side will be treated with heat and you avoid that the applied design from the other side will be pressed out again.